



# WELDING CONSUMABLE CERTIFICATE

Certificate No.: 757982-6684817-002\_\_\_\_\_

Report No.: 6684817\_\_\_\_\_

Port of: ISTANBUL\_\_\_\_\_

Date: 24-APRIL-2025\_\_\_\_\_

## THIS IS TO CERTIFY

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF GEDIK KAYNAK SAN.&TIC.A.S., ATTEND THEIR PLANT AT HENDEK-SAKARYA / TURKIYE, ON THE 30 DAY OF JULY, 2024 AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE ANNUAL APPROVAL TESTING OF WELDING CONSUMABLES; AND,

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE SUBMERGED ARC WELDING SECTION:

<u>TRADE NAME</u>	<u>SPECIFICATION</u>	<u>GRADE OR CLASS</u>	<u>SHIELDING GAS</u>	<u>POSITION</u>	<u>CURRENT/ POLARITY</u>	<u>SIZE</u>
GeKa S1 / GeKa ELIFLUX BAR	ABS	2T	---	F	DCEP	2.0-5.0 MM
GeKa S2 / GeKa ELIFLUX BAR	ABS	2YM	---	F	DCEP	2.0-5.0 MM
GeKa S2 / GeKa ELIFLUX BFB	ABS	3YM H5*	---	F	DCEP	2.0-5.0 MM
GeKa S2 GeKa ELIFLUX BMS	ABS	3YM	---	F	DCEP	2.0-5.0 MM
GeKa S2 Mo GeKa ELIFLUX BFB	ABS	3YM,3YMH5*	---	F	DCEP	2.0-5.0 MM
GeKa S2Mo GeKa ELIFLUX BFF	ABS	4Y400M* 4Y400M H5	---	F	DCEP	2.0-5.0 MM
GeKa S2Si GeKa ELIFLUX BFB	AWS A5.17	F7A2 - EM12K*	---	F	DCEP	2.0-5.0 MM
GeKa S2Si GeKa ELIFLUX BFF	ABS	3YM , 3YM H5*	---	F	DCEP	2.0-5.0 MM
GeKa S3NiCrMo 2.5/ GeKa ELIFLUX BFF	ABS	4YQ690M* 4YQ690MH15	---	F	DCEP	2.0-5.0 MM

\*Impact tests were  
carried out at -40°C.

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EVREN ERDIR SURVEYOR

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